



KAKIT microfiltration

Datasheet

@2021 v.1.0



› Description

KingAir® separators are designed exclusively to remove solid impurities, water, aerosols, hydrocarbons, odors from the compressed air system and non-aggressive technical gases such as argon, nitrogen and mixtures thereof. It must not be used for cleaning liquids and aggressive gases such as acetylene.

› Applications

Automotive, chemical and petrochemical industries, plastics, electronics, food and beverages, painting, etc.

› Installation:

Separators are designed to protect terminal equipment. Placing in front of equipment with compressed air consumption is best. The device can also be used to clean the entire backbone. Behind the condensation air dryer, it creates a set of full equipment to drain water, oil, solids and water vapor. It guarantees the efficiency of the device according to the parameters of the manufacturer of condensing dryers. **For safety reasons, the ball valve must always be installed under the separator, even if the device is equipped with an automatic trap. In case of installation without ball valve, the device is considered incomplete and must not be used.**

› Maintenance:

The device is maintenance-free. In the event of a problem, contact CMP Trade Service. Disposed condensate must be disposed of in accordance with the Waste Material Directive. The condensate must not be drained freely into the public sewer or the surrounding environment.

› Technical specification and a certification:

Pressure drop: see table below

Water removal: 99.9999%

Filtration of impurities: 0.01 µm

Working pressure: 1 to 10 bar

Operating temperature: 1 ° C to 55 ° C

Material: aluminum, AISI 316 stainless steel, ABS, inner material: ABS

Separation: water, impurities, oil, bacteria

Condensate drain: manual (ball valve)

ISO 12500-1 IUTA (oil aerosol):

0,0004 mg/m³ at 99,996%


Test parameters Inlet pressure Air flow Test inlet oil concentration Compressor oil viscosity	7 bar (e) 18 Sm ³ /h (ANR) = 100% nominal flow rate 10 mg/m ³ ISO VG 46 (Corena S3 R46)			
Test results	Cartridge 1	Cartridge 2	Cartridge 3	Average
Dry pressure drop* (mbar]	446	445	447	446
Saturated pressure drop* (mbar]	445	445	447	446
Mean outlet oil concentration [mg/m³ (ANR)]**	0.0003	0.0002	0.0006	0.0004
Filtration efficiency (The calculation is based on the data shown in the test report)				99,996 %

ISO 12500-3 IUTA (particles for first item). Last at 0.01 µm.

2,0 µm 100%


1,0 µm 99%

0,2 µm 90%

Test parameter:									
Inlet pressure		7 bar (e) [8 bar (a)]							
Air flow		48 Nm³/h = 100 % nominal flow rate							
Flow direction		from inside to outside							
Test aerosol		DEHS							
Particle size range		(0.19 – 2.74) µm							
Aerosol Spectrometer		PCS 2100 (Palas GmbH)							
Test results:									
Particle-size range [µm]	lower	0.19	0.24	0.36	0.52	0.81	1.15	1.78	
	upper	0.24	0.36	0.52	0.81	1.15	1.78	2.74	
Average efficiency² [%]		90.11	91.51	93.71	96.45	99	99.81	100	

ISO 12500-4 IUTA (water):

99,9999% in range 1-16 bar

Test parameters					
Inlet pressure	7 bar (e) [8 bar (a)]				
Air flow for testing	25%, 50%, 75%, 100%, 125% of rated flow (48 Nm³/h)				
Injected water per L/s air flow	2 ml/min				
Test results	25%	50%	75%	100%	125%
Pressure drop [mbar] at each flow rate	22	83	184	334	520
Water-removal efficiency (%)	>99.9999%	>99.9999%	>99.9999%	>99.9999%	>99.9999%



The combination of AISI316 stainless steel separator material and the PERMA-CEMET 901.902 epoxy adhesive used is suitable for contact with foodstuffs according to 90/128 / EEC and Directive 97/48 / EEC (amendment 90/128 / EEC) and 2005/79 / EC .



Staphylococcus aureus test: 99.998%



Brevundimonas diminuta ATCC 19146 test: 99,993%



Označení Product code		Materiálové provedení Product material	Nominální průtok při 7 bar Referenced flowrate at 7 bar		Vstup / Výstup Inlet/Outlet	Odtok výstup * Drain	Šířka Width	Výška Height	Hloubka Depth	Váha Weight
			[L/min]	[m3/hod]	BSPT	BSPT	[mm]	[mm]	[mm]	[kg]
KAKIT4R -300P	KA300PA - abs a plast	KA300PA - abs and plastic	300	18	1/2"	1/8"	430	110	410	3,35
	KA300C - uhlík a plast	KAC300C - carbon and plastic								
	KA300D - aktivovaný oxid hlinitý a plast	KA300D - activated alumina and plastic								
	KA300M - dutá vlákna a plast	KA300M - hollow fiber and plastic								
KAKIT3R -300P	KA300PA - abs a plast	KA300PA - abs and plastic	300	18	1/2"	1/8"	307	110	410	2,51
	KA300C - uhlík a plast	KAC300C - carbon and plastic								
	KA300M - dutá vlákna a plast	KA300M - hollow fiber and plastic								
KAKIT3R-600A4	KA600AF (SF)	KA600AF (SF) - Al, SS (304,316)	600	36	1"	1/2"	541	420	160	10,9
	KA600C - uhlík a plast	KAC600C - carbon and plastic								
	KA600M - mikrofiltr a plast	KA600M - microfilter and plastic								
	KA600AF (SF)	KA600AF (SF) - Al, SS (304,316)								
KAKIT3R-1000S4	KA1000SF	KA1000SF - SS (304,316)	1000	60	1"	1/2"	575	786,5	180	23,5
	KA1000C - uhlík a plast	KA1000C - carbon and plastic								
	KA1000F - mikrofiltr a plast	KA1000M - microfilter and plastic								
	KA1000SF	KA1000SF - SS (304,316)								

The flow rates indicated correspond to a reference pressure of 7 bar (102 psi) and a temperature of 20 ° C. * Length with ball valve installed, manual condensate drain.

Tlakové ztráty (pressure drop data) KAKIT:

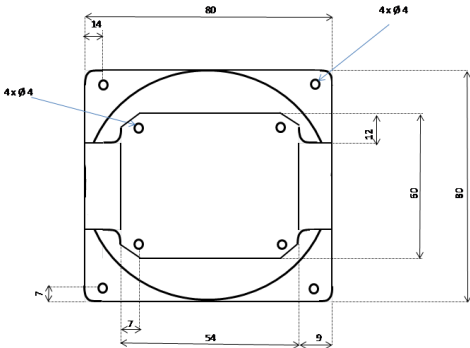
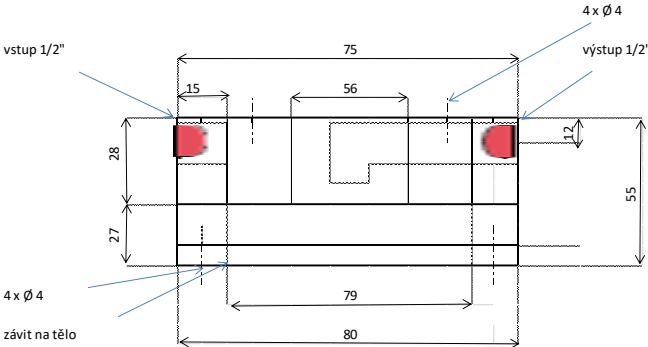
		separátor vody (water remover)	uhlíkový filtr (carbon filter)	adsorpční filtr (adsorption filter)	mikrofiltr (membrane filter)	KAKIT 3	KAKIT 4
							
Vstupní tlak (pressure inlet) [bars]	Průtok (flow rate) [L/min]	KA-300PA [bars]	KA-300PC [bars]	KA-300PD [bars]	KA-300PM [bars]	KAKIT3R-300P [bars]	KAKIT4R-300P [bars]
5 bars	200	0,2	0,4	0	0,2	0,7	0,8
	250	0,3	0,4	0,1	0,4	1	1,3
	300	0,35	0,6	0,1	0,4	1,4	1,7
	350	0,4	0,7	0,1	0,6	1,8	2,3
	400	0,6	0,8	0,1	0,8	2,4	3,2
7 bars	200	0,2	0,3	0,1	0,2	0,6	0,6
	250	0,2	0,4	0,1	0,3	0,8	0,9
	300	0,38	0,5	0,1	0,4	1	1,3
	350	0,5	0,6	0,1	0,5	1,3	1,6
	400	0,7	0,6	0,1	0,6	1,7	2
9 bars	200		0,2	0,1	0,1	0,4	0,5
	250		0,3	0,1	0,2	0,6	0,7
	300	0,1	0,3	0,1	0,3	0,8	1
	350	0,2	0,4	0,1	0,4	1	1,2
	400	0,3	0,5	0,1	0,5	1,3	1,6

Korekční faktor při jiném tlaku než referenčním (7 bar).

Correction factor for another pressure than the reference (7 bar).

Tlak v rozvodu Line pressure	1 bar 14,5 psi	2 bar 29 psi	3 bar 43,5 psi	4 bar 58 psi	5 bar 72,5 psi	6 bar 87 psi	7 bar 101,5 psi	8 bar 116 psi	9 bar 130,5 psi	10 bar 145 psi	11 bar 159,5 psi	12 bar 174 psi	13 bar 188,5 psi	14 bar 203,1 psi	15 bar 217,6 psi
Korekční faktor Correction factor	0,53	0,63	0,73	0,79	0,89	0,94	1	1,09	1,17	1,25	1,33	1,4	1,48	1,56	1,64

The new flow rate is calculated = correction factor to the real pressure x flow at the reference pressure

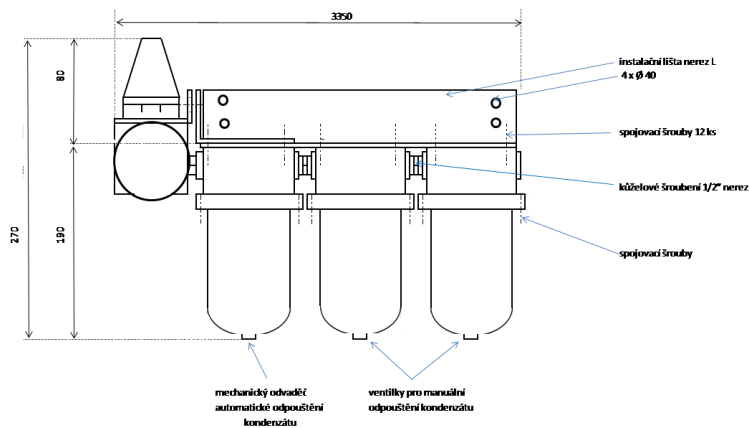


Classification under Pressure Equipment Directive (PED) 2014/68 / EU for Group 2 fluids:

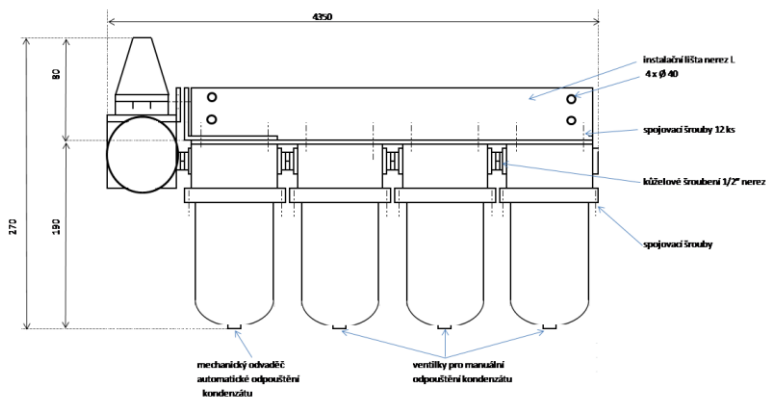
PED
PRESSURE EQUIPMENT

Product code Označení	Volume Objem	Category Kategorie	
	[L]	[16 bar]	[70 bar]
KA300PA	0,76	SEP	---

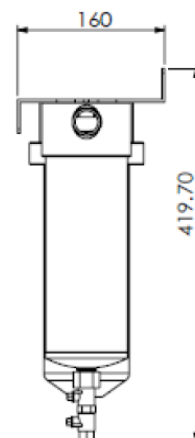
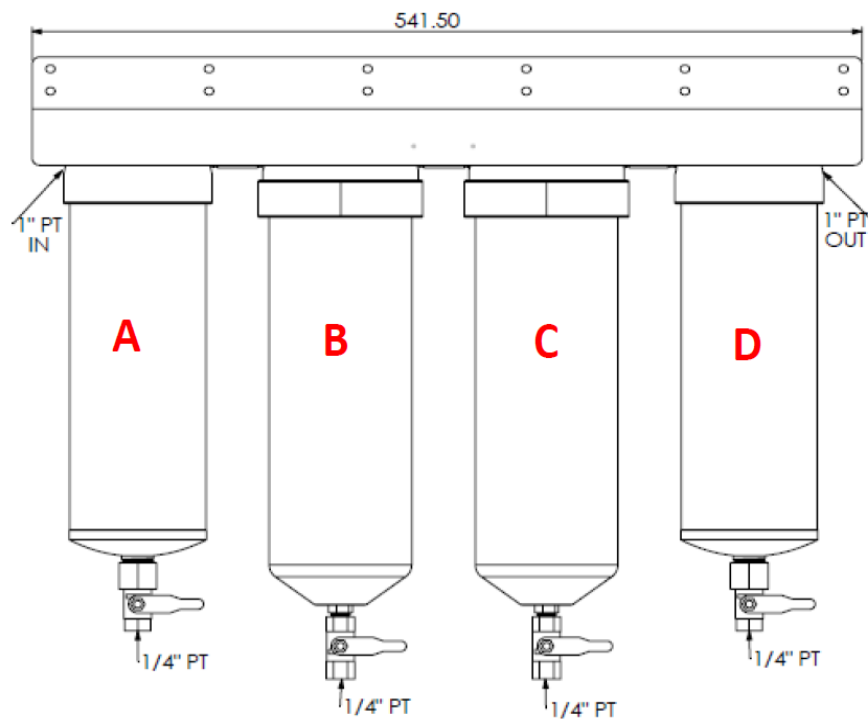
KAIKT3R-300



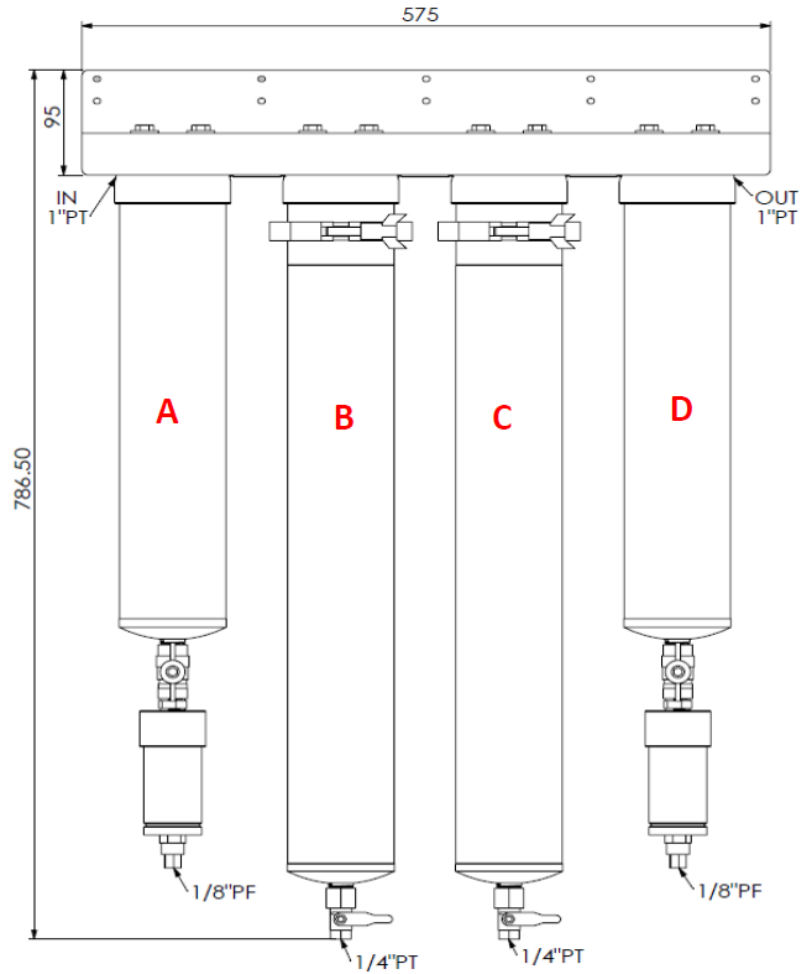
KAIKT4R-300



KAIKT3R-600AF



KAIKT3R-10004S





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